

BA Size	Major Diameter (mm)	Pitch (mm)	Threads per Inch (TPI)	Recommended Tap Drill (mm)	Clearance Hole (mm)
0	6.00	1.00	25.4	5.10 mm	6.00 mm
1	5.30	0.90	28.2	4.50 mm	5.40 mm
2	4.70	0.81	31.4	4.00 mm	4.80 mm
3	4.10	0.73	34.8	3.45 mm	4.20 mm
4	3.60	0.66	38.5	3.00 mm	3.70 mm
5	3.20	0.59	43.1	2.65 mm	3.30 mm
6	2.80	0.53	47.9	2.30 mm	2.85 mm
7	2.50	0.48	52.9	2.05 mm	2.55 mm
8	2.20	0.43	59.1	1.80 mm	2.25 mm
9	1.90	0.39	65.1	1.55 mm	1.95 mm
10	1.70	0.35	72.6	1.40 mm	1.80 mm
11	1.50	0.31	81.9	1.20 mm	1.50 mm
12	1.30	0.28	90.7	1.05 mm	1.30 mm
13	1.20	0.25	102.0		
14	1.00	0.23	110.0		
15	0.90	0.21	121.0		
16	0.79	0.19	134.0		

Dimensions are accurate but provided as a recommendation.

We would advise testing tapping and threading prior to working on your project.